

BOLT THREADS

Number of Threads per Inch

Bolt Diameter (Inches)	No. 10	No. 12	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4	3
Coarse Thread Series	24	24	20	18	16	14	13	12	11	10	9	8	7	7	6	6	5	4-1/2	4-1/2	4	4	4
Fine Thread Series	32	38	28	24	24	20	20	18	18	16	14	14 12x	12	12	12	12						

X - Indicates number of threads per inch for Unified Fine
(1" - 12 thread is U.N.F standard). However 1" - 14 threads is more popular and generally stocked.
Coarse Thread Series, Class 2A Fit.